

18

DART AEROSPACE LTD	Work Order:	20674
Description: Fitting	Part Number:	D3198-1
Dwg: D3198 Rev. A	Qty:	30
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KA	04.04.06	30
2	PG	Issue P/O: <u>2006312</u> Email or Ship DXF file to vendor Laser Cut D3198-1 fitting as per Dwg D3198 Material release note is required	UL	04.04.06	30
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CA	04/04/27	30
4	QC6	Inspect dimensions as per Dwg D3198	BA	04.04.27	30
5	GA	Deburr if necessary	SB	04/04/27	30
6	GB	Form D3198-1 as per Dwg D3198 Identify as D3198-1	SB	04/04/30	30
7	QC5	Inspect work to Step 6	BA	04.05.03	30
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	MM	14 05 04	30
9	QC3	Inspect Powder Coat	CA	04/05/04	30
10	ST	Identify and Stock	CA	04/05/05	30
11	AC	Cost / part <u>11.09</u>	SAC	04.05.06	30
12	DC	Close W/O <u>10.40</u> Inspect Level 21	KA	04.05.07	30

Rev	Date	Change	Revised By	Approved
A	03.11.11	New Issue	KJ/RF	RF

RELEASED

04.01.06 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

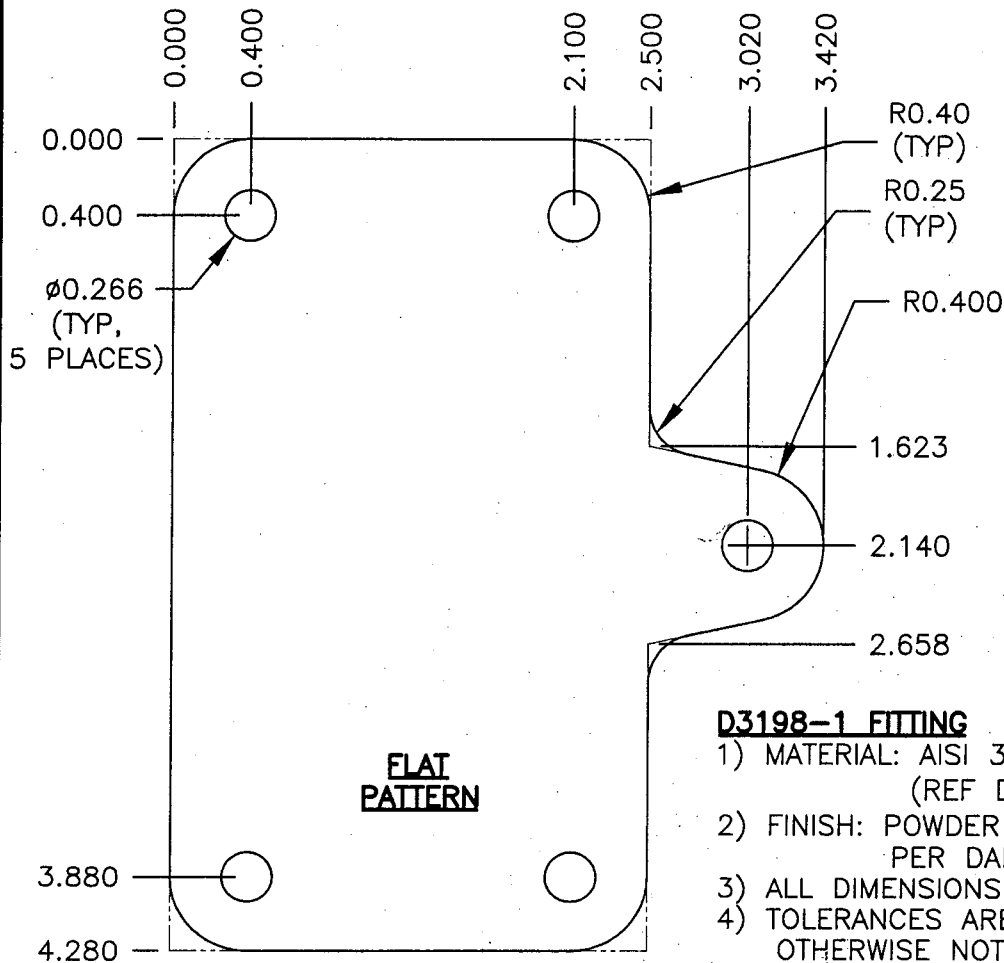
PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3198	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	

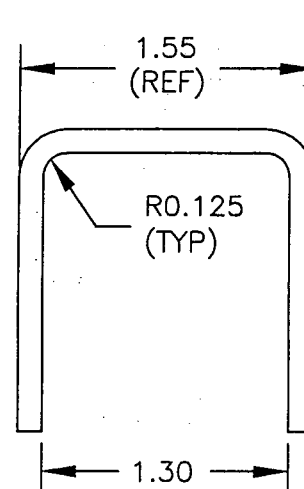
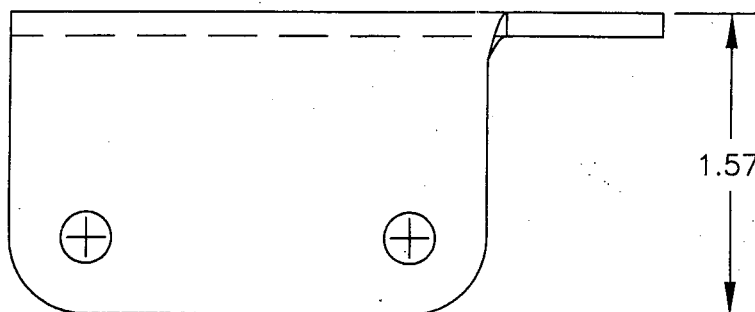


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *20674*

D3198-1 FITTING

- 1) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED
03.10.10 *H*



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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 06, 2004
01:18 pm

Work Order No : 0020674
Project Name : D3198-1
Project For : WK418
Work Order Type : Main
Main WO Number :
House Part Number : D3198-1
Description : Fitting
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 04-06-04
Est Finish Date : 04-28-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

ALZ FORM 2002 1102

ALZ GROSS EXPORT 12 89 301949

NO. 857 - P. 7/12

ALZ FORM 2002 1102
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Certification of test - MIL
 Certification to Specification C.C.P.U.
 ALZ FORM 2002 1102
 ALZ GROSS EXPORT 12 89 301949

NO. 857 - P. 7/12
 No 2002.0037918
 No



ALZ FORM 2002 1102
 ALZ GROSS EXPORT 12 89 301949
 ALZ FORM 2002 1102
 ALZ GROSS EXPORT 12 89 301949

STAINLESS STEEL, CILLS, COLD ROLLED, FINISH 2 B

47912/329/03

ASTM A240/A 240-01 ASME SA 240-01	Type - Finish - Quality TYPE 304 - S 30410 TYPE 304 - S 30410	2B 2B	ASTM A262 E - 01 OK
002000720 SP785			

0.04 1213.10 0.1200 43.00	0.0 0.00	0.0 0.00	ASTM A262 E - 01 OK
AMS 5513-G88	ASTM A262 E - 01 OK		

0.042 1.31 0.029 0.004 0.48 12.20 8.14	0.04 1.32 0.030 0.003 0.48 12.22 8.12	0.04 1.32 0.030 0.003 0.48 12.22 8.12	ASTM A262 E - 01 OK
0.057	0.0515		

0.057	0.0515	92.89	91.0
HRB	HRB	92.89	91.0

0.057	0.0515	92.89	91.0
HRB	HRB	92.89	91.0

0.057	0.0515	92.89	91.0
HRB	HRB	92.89	91.0

0.057	0.0515	92.89	91.0
HRB	HRB	92.89	91.0

ALBERT METAL SALES LIMITED
 189 DERRY ROAD EAST, SUITE 305
 MISSISSAUGA, ONTARIO
 CANADA

ALZ
 13.03.2002

11CA 304-2B